

Date: Tuesday, 7/18/2006 2:48:41 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LOOP
Job Number	: 27949		
Estimate Number	: 11529		
P.O. Number	: N/A	Part Number	: D30311
This Issue	: 7/18/2006	S.O. No. :	N/A
Prsht Rev.	: NC	Drawing Number	: D3031 REV A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 25963	Drawing Revision	: A
		Material	: N/A
Written By	: <i>Self comment below</i>	Due Date	: 7/25/2006
Checked & Approved By	: <i>06.07.19</i>	Qty:	20 Um: Each
Comment	: Est. A01.05/30 New Issue EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *1723*

Possible supplier: -Thomas Hardware P/N TH73

- Austin Hardware P/N 6411G-

Description: Footman Loop-

All dimensions are in inches-

Tolerances are per Dart QSI 018 unless otherwise noted

Material release note required

*W 06-07-20*

2.0	6411G	LOOP
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)  
 Loop

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

*PC 6/7/21 (20)*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

*06-07-24 (20) counted*


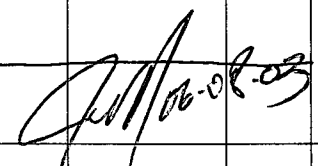
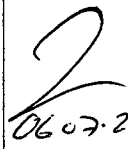
5.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

*SC 06/07/31 (20) DC*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
06-07-24	5.1	QC 3 req'd. Perm change 					
		QC 3 Inspect powdercoat.			06-08-03		 06-07-24

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA:  Date: 06/08/02

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Tuesday, 7/18/2006 2:48:41 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOOP

Job Number: 27949

Part Number: D30311

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



See Photo

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST402*

*PU 4/8/01*

*(26)*

7.0

DC

DOCUMENT CONTROL



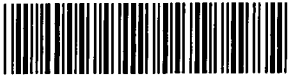
*(28)*

Comment: DOCUMENT CONTROL

Inspection Level 21

*LS 26/08/02*

Job Completion



*CL06108101*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

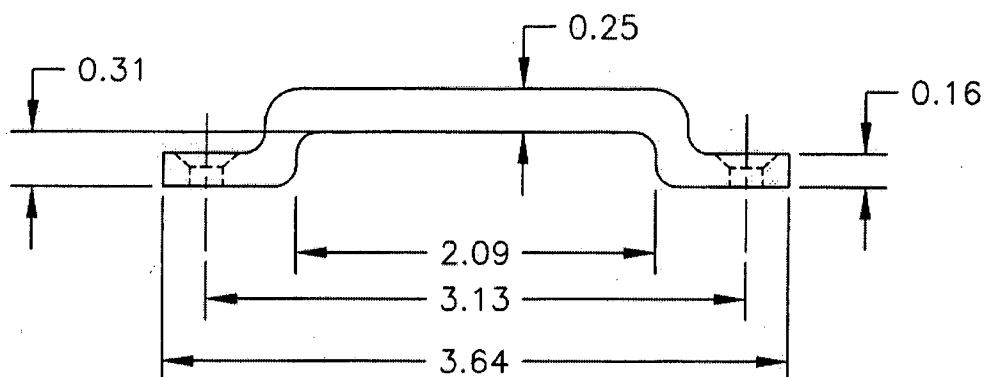
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3031	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE LOOP	SCALE 1:1
A	01.05.18	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



### D3031-1

- 1) POSSIBLE SUPPLIERS: THOMAS HARDWARE, P/N TH73  
AUSTIN HARDWARE, P/N 6411G
- 2) DESCRIPTION: FOOTMAN LOOP
- 3) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. SHOP COPY
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASED  
01.05.30 #

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UNCONTROLLED COPY  
WORK ORDER  
NO. 27949

CERTIFICATE OF CONFORMANCE

On behalf of the manufacturer, we hereby certify that the following part number(s)

AH 6411-G ZN 720 PUS

meet(s) the specifications set forth by the manufacturer as stated in

00001723  
Purchase Order #

DART AEROSPACE LTD.  
Company Name

967311  
AHS Order #

7/20/06  
Order Ship Date

Mark Ouellette  
Signature

President  
Title

7/20/06  
Date

# PACKING SLIP



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ISO  
9001:2000

ORDER NUMBER <b>967311</b>		ORDER DATE 07/20/06	
DATE PRINTED 07-20-06		TIME PRINTED 11:55	
PAGE 1 OF 1	CUSTOMER NO. 10235	PICK 12	PACK 8

558.96

950 NW Technology Dr  
Lee's Summit, MO 64086  
(816) 246-2800

TO: DART AEROSPACE LTD  
1270 ABERDEEN ST

SHIP TO: DART AEROSPACE LTD  
1270 ABERDEEN ST  
Main Finished Goods Location

HAWKESBURY ON K6A 1K7

HAWKESBURY ON K6A 1-K7

FEDX 15179324-0

BASE ORDER NUMBER	SALESMAN	REQUESTED	SHIPPED	SHIP VIA	TERMS	BACK ORDERED
1723	F 4 SR	7/20/06	7/20/06	FEDX 15179324-0	CREDIT CARD	

PRODUCT NUMBER	DESCRIPTION	LOCATION	WEIGHT	U/M	QUANTITY	
					ORDERED	SHIPPED
11-G ZN	FOOTMAN LOOP	T22	1	EA	20	20
	***** SEND CUSTOMS AND NAFTA DOCS *****					
	SEND CERTS OF CONFORMITY *****					
	ON-1					